*** 50Hz YM182E1G 100Specification**

Specification		Notes
Standard Model	YM182E1G-100	Basic Model
Extended Model		
Extended Model		
Extended Model		
Extended Model		
Extended Model		

Revision Record			
Version	Reviser	Description	Date

Checked by _____ Date _____

Approved by _____ Date _____

1 Specification

1.1 Basic Specification

Model	YM182E1G-100(Including Extended Model)
Type	Low Side Shell Design Scroll Compressor
Application	Air conditioning
Refrigerant	R404A
Displacement(cc/rev)	167.2
Cooling Capacity(W)[a]	17856
Input Power(W)[a]	8928
RLA(A)[a]	15.5
Cooling COP(W/W)[a]	2
Power Supply	380-420V/3~/50Hz or 460V/3~/60Hz
Min. Operating Voltage(V)	342
Max. Operating Voltage(V)	462
LRA(A)	121
Max. Operating Current(A)[b]	23.6
Rated Speed(r/min)[a]	2900
Compressor Weight(With Oil)(kg)	54
Oil Type	POE
Oil Kinematic Viscosity(cSt, 40℃)	32
Oil Density(kg/L, 20℃)	0.977
Primary Charge(L) Recharge(L)	3.0 2.85
Oil Circulation Rate[a]	≤1%
Rated Sound(Sound Power)(dBA)[c]	76
Max. Operating Sound in Running Envelope (Sound Power)(dBA)	81
Vibration Displacement Peak-Peak(mm)[d]	≤0.12
Moisture(mg)	≤1500
Impurity(mg)	≤180
LVS(V)[e]	323
MOV (V)[f]	342
Start Capacitor(μF/V)	/
Start Relay	/
Run Capacitor(μF/V)	/
IP Class of Terminal Box	IP54
Compressor Color	Black

1.2 Motor Parameters

Motor Type	Three-phase asynchronous motor
Motor Pole	2
Motor Insulation Class(℃)	130(B Class)
Line to Line Resistance UV(CS)(Ω, 25℃)	1.06(±10%)
Line to Line Resistance UW(CR)(Ω, 25℃)	1.06(±10%)
Line to Line Resistance VW(SR)(Ω, 25℃)	1.06(±10%)
Dielectric Strength	2000VAC / 1s / 50Hz, Leakage Current≤5mA
Insulation Resistance(MΩ)	≥20
Ground Resistance(Ω)	≤0.1

1.3 Safety Operating Limit

Tightness Test Pressure(MPa)	3.8-4.0
Max. Operating Pressure	
High Side(MPa) Low Side(MPa)	H3.2/L2.0
Compressor FreeSpace(Without Oil)	
High Side(L) Low Side(L)	H0.9/L6.3
Max. Refrigerant Charge(kg)	See Notes
Discharge Temperature Limit(℃)	≤125 (120mm to compressor discharge connection and well insulated)
Start-Stop Interval	See Notes

Performance Condition：

Condition	Condition Description
a	Rated Condition
b	Max. Load Condition, 90% Rated Voltage
c	Rated Condition, A Weighted Sound Power
d	Rated Condition, Max Operating Normal Displacement of Compressor Housing
e	Discharge Pressure and Suction Pressure: Saturated Refrigerant Pressure at 40℃
f	Max. Load Condition

2 Rated Condition, 48 Hours Break-in-Running before implementing Performance and Sound Testing

Item	Rated Condition	Max. Load Condition
E.T.(℃)/C.T.(℃)/S.H.(K)/ S.C.(K)/A.T.(℃)	-6.7/48.9/11.1/0/35	10/65/11.9/0/46.1
Cooling Capacity Deviation	≥92.5%	-
Power Deviation	≤107.5%	-
COP Deviation	≥92.5%	-

3 Internal Protector

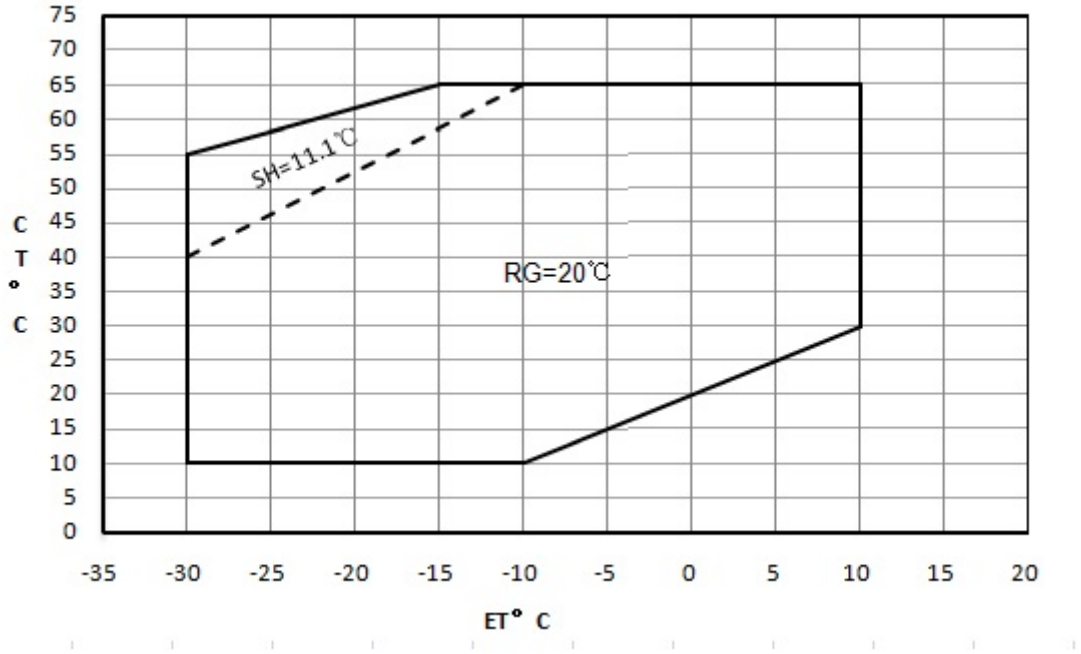
Protection Method	Config	Parameter		
Internal Overload Protector	With	Vendor	Vendor1	Vendor2
		Model	35HM568-XX	UP28KY05B-XX
		Open Temp.(℃)	130±5	120±5
		Close Temp. (℃)	61±9	60±10
		Short Time Trip	87A 2-10s	90A 3-10s
Internal Pressure Relieve Valve	With	2.76-3.10MPa		

4 Accessory

YM182E1G-100			
Item	Name	P.N.	PCS
1	Grommet	070-0003-00	4
2	Sleeve	010-0014-00	4
3			
4			
5			

5 Compressor Operating Envelope

5.1 Compressor Operating Envelope



5.2 EVI control logic(only for EVI module)

- Recommend system subcooling 5K
- DLT≤95℃,control superheat of injection line=5K
- DLT＞95℃,control DLT=95℃
- Max injection pressure≤2.0MPa

6 Compressor Performance Sheet

- Performance Based on Superheat is within the Operating Envelope, Subcooling after Condenser is 0K；
- Performance Calculated by Coefficients of Polynomial is Only Suitable for the Condition within Operating Envelope
- Capacity, Power can be Calculated by Coefficients of Polynomial

6.1 Performance Table

Item	E.T.(℃) / C.T.(℃)	-20	-10	0	10
Heating Cap.(W) (Cooling Cap.	50				
	40				
	30				
Cooling Cap. (W)	50	11754	17118	24266	33842
	40	13733	20078	28659	40120
	30	15488	22813	32827	46172
Power(W)	50	8030	8808	9509	10107
	40	6732	7394	8020	8585
	30	5659	6233	6813	7373

6.2 Ten Coefficients of Polynomial

Expression	z = p0 + p1*x + p2*y + p3*x^2 + p4*x*y + p5*y^2 + p6*x^3 + p7*x^2*y + p8*x*y^2 + p9*y^3		
Description	z:Cooling Capacity(W) or Power (W) Specially: Heating Capacity(W)=Cooling Capacity(W)+Power (W) x: E.T. ℃ y: C.T. ℃ p0~p9: Coefficients of Polynomial		
Cooling Cap. Factor	Value	Power Factor	Value
p0	46629.779814	p0	4566.167073
p1	1654.22657	p1	66.351103
p2	-545.663554	p2	46.82825
p3	23.435505	p3	0.520153
p4	-16.55417	p4	-0.713546
p5	4.178318	p5	0.778563
p6	0.107041	p6	-0.004412
p7	-0.225997	p7	-0.020733
p8	-0.000412	p8	0.013877
p9	-0.044209	p9	0.00524

Notes：Coefficients of polynomial are based on the fitting results of some sample data, which can be used as a reference of compressor selection, but cannot completely eliminate customer's test.

7 Notes

7.1 It is not allowed to perform vacuum in the system by using the refrigeration compressor.The compressor can start only after the refrigerant charged. In some cases, such as on the field site, if it is limited by the situation that can't charge the required volume of refrigerant, 50% of the required refrigerant is charged necessary before the compressor starts. Double check the system and make sure everything is under safe status, then power on the compressor and charge the remained refrigerant when the compressor is running.

7.2 It is not allowed to charge the refrigerant from the suction or discharge line closes to the compressor. The charge port should be arranged on the connection pipe of suction line accumulator or receiver, which is on the side far away to the compressor, to avoid the liquid refrigerant flood back.

7.3 Refrigerant charge limitation: the ratio between the weight of oil and refrigerant should be >=0.4.

7.4 It is not allowed to vacuum by compressor, not allowed to run the compressor without refrigerant, and not allowed to run the compressor on the reversed direction for long duration.

7.5 The compressor can only work with approved refrigerant.

7.6 The compressor is not allowed to work outside its envelope, the system should guarantee the suction line superheat and avoid the liquid refrigerant flood back.

7.7 When the suction and discharge plugs are removed, the assembly and brazing should be done in 15 minutes.

7.8 The frequently start/stop should be avoided. The suggested minimum continuous running time is 10 minutes to guarantee the safe oil level (>=50% initial charge volume), the suggested minimum interval duration between start and stop is 3 minutes.

7.9 The deviation of supplied voltage should be less than +/-10% of rated voltage.

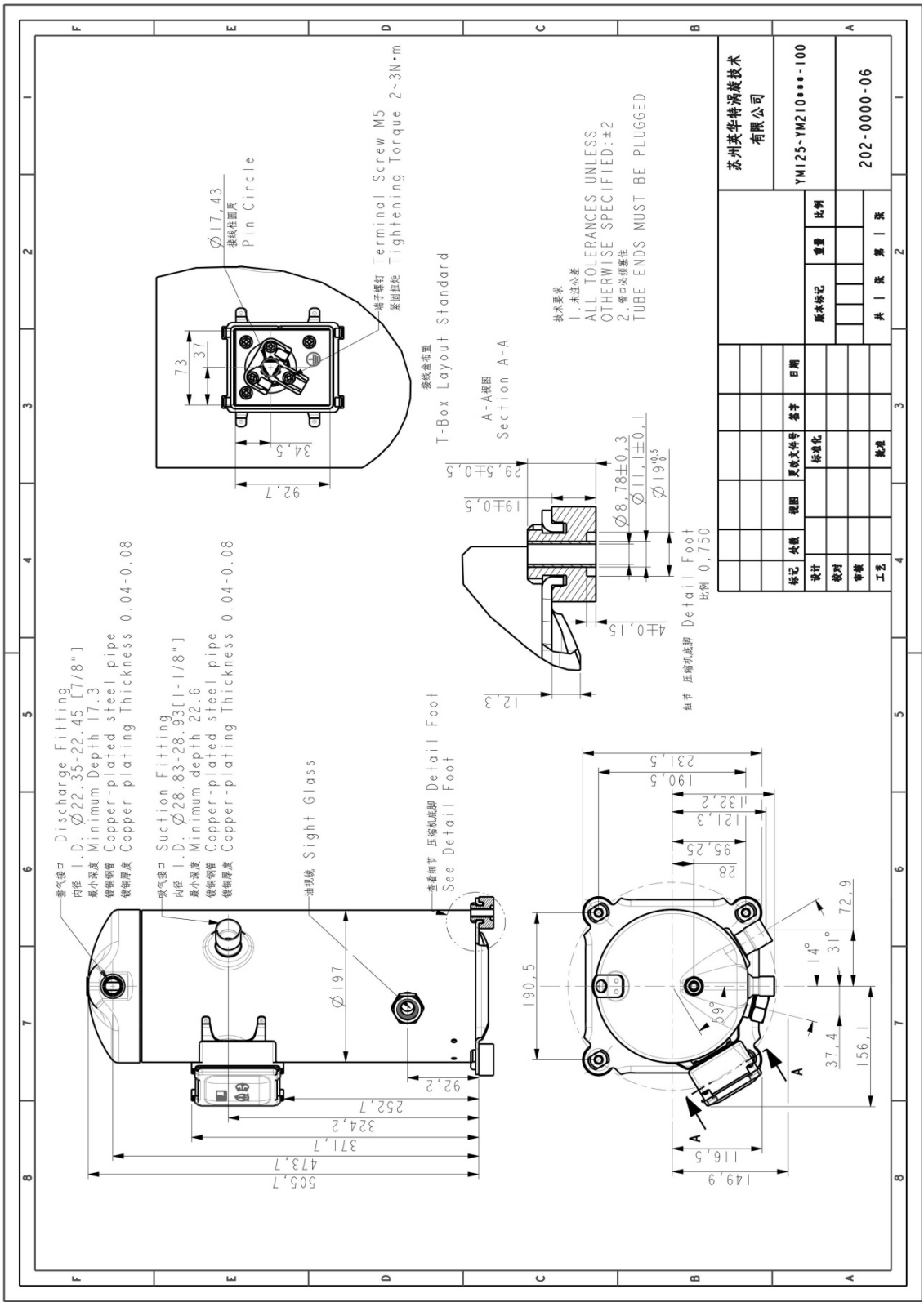
7.10 A 90W crankcase heater is recommended to avoid the refrigerant migration during the off circle and flood start. The crankcase heater should be power on 12 hours earlier than the first start or restart after long duration off.

7.11 The system should be equipped with necessary protection devices, such as pressure, temperature, oil return, overcurrent and phase fault, etc.

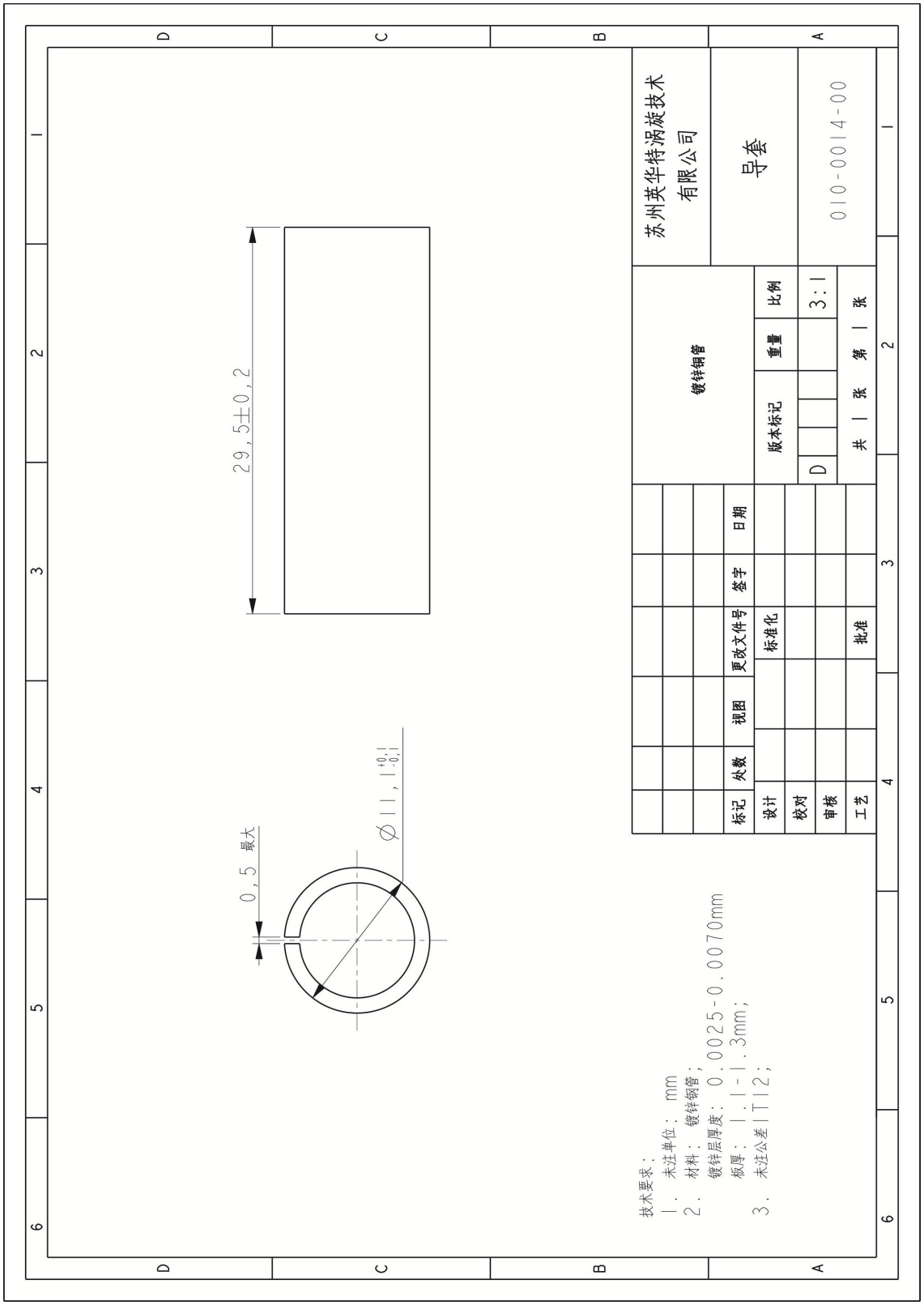
7.12 The compressor is not allowed to lay down or place upside down during transportation, stock and installation. The maximum inclination is 15° when the compressor is running.

8 Drawings

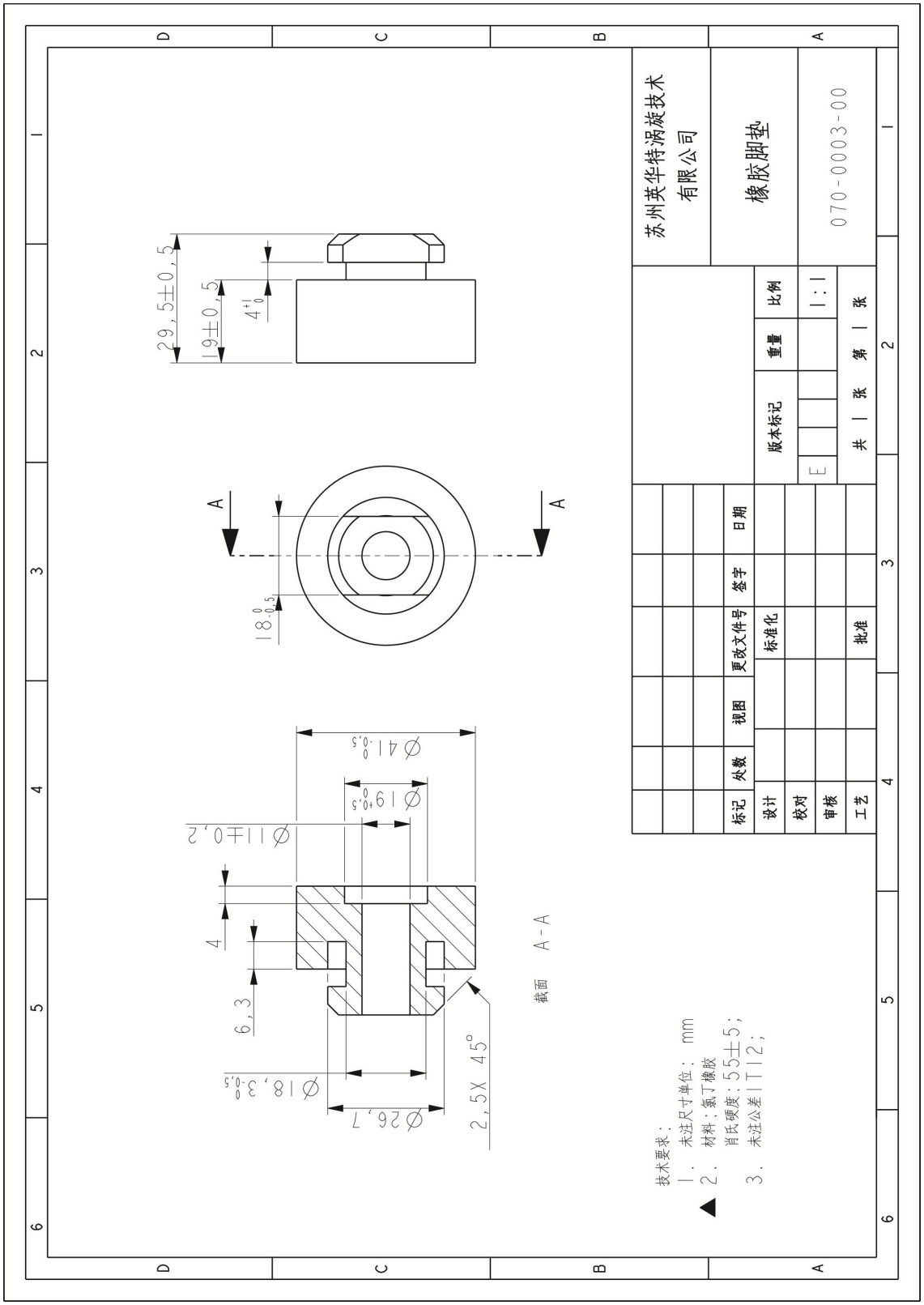
8.1 Outline Drawing



8.2 Sleeve Drawing



8.3 Grommet Drawing



9 Single Phase Compressor Wiring Diagram

Only for single phase

10 Application

See Details in the 《YM serial MBP refrigerant scroll compressor application manual》